



# TECHNICAL DATA SHEET

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**Product:** [ FIBERLAY SURFACE SEAL ]  
**Product No:** [ 06322, 06324, 0632P, 0632Q, 0632G, 0632F ]  
**Trade Name:** [ SURFACING AGENT ]  
**Supplier:** Fiberlay Inc.  
1468 Northgate Blvd  
Sarasota, FL 34234  
(206) 782-0660

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**DESCRIPTION:** Fiberlay Surface Seal is a tack-free additive for no-wax polyester resins and gel coats. It gives a tack-free cure on the final coat. As the resin or gel coat is curing, the surfacing agent rises to the surface and excludes the air from contacting the surface of the curing resin, creating a hard, tack-free cure. Waxed resin must be sanded for secondary bonding applications. 4oz of Fiberlay Surface Seal per gallon is recommended.

## Handling & Storage

As with all polyester resins, rate and degree of cure are a function of initiator concentration and of temperature. Resin and work area should be between 70°F and 95°F to ensure satisfactory results. Initiator levels should be within a range of 1.0-2.2% based on weight of resin. The use of initiator levels outside of this range may result in an inadequate cure, with laminates exhibiting moderate to severe post cure after de-molding.

To ensure maximum stability and maintain optimum resin properties, resins should be stored in closed containers at temperatures below 75°F and away from heat sources and sunlight. All storage areas and containers should conform to local fire and building codes. Drum stock should be stored away from all sources of flame or combustion. Inventory levels should be kept to a reasonable min with first-in, first-out stock rotation.

**For further information, please read the Safety Data Sheet**

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