

TotalBoat Rust Primer Converter - Tech Data Sheet

SURFACE PREPARATION:

Wire Brush or sandblast surface until shiny and clean.

Bare Steel: Wipe surface clean with lint-free cheesecloth, rag, or tack cloth dampened with a dewaxing solvent. Allow solvent to flash. Tape off. Apply TotalBoat Rust Primer.

Remove all accumulated dirt, grease, loose paint, and rust flakes with a wire brush or sanblaster.

Rusted Metal: Wipe surface clean with lint-free cheesecloth, rag, or tack cloth dampened with a dewaxing solvent. Allow solvent to flash. Tape off. Apply TotalBoat Rust Primer.

APPLICATION:

- 1: Apply TotalBoat Rust Primer by brush or spray bottle.
- 2: Allow it to dry. As the Rust Primer dries, the metal will turn darker to almost black, indicating the chemical change of the rust to an inert state.
- 3: Use wire brush to remove any dried residue. If any white, powdery spots are visible, that is normal. Simply remove these spots with a wire brush.
- 4: Repeat application steps 1-3 if needed.
- 5: Surface will be ready for metal primer.

APPLICATION DATA:

Application Method: Brush or spray bottle

Number of Coats: 1-2

Components: One

Film Thickness (per coat): 1-2 mils dry (3 wet)

Application Temp: 50-90°F

Application Humidity: 0-90%

PHYSICAL DATA:

Solids (by weight): 33.76 %

Solids (by volume): 18.84 %

Weight (per gallon): 10.21 lbs

Coating Weight (per gallon): 3.45 lbs

Water Weight (per gallon): 6.76 lbs