

SUPPORT PRODUCTS

Brushing: Mineral Spirits
 Spraying: N/A
 Cleanup: Mineral Spirits
 Filter/Strainer: Medium Paint Strainer (not required)

SURFACE PREP

New Wood Make sure the wood is dry and free of surface contaminants like dust, oil, grease.

Sand the wood with the grain down to 180 grit sandpaper.

Wipe the surface of the wood clean with Mineral Spirits.

Apply first coat of Marine Wood Finish.

Wood in Poor Condition Remove all previous varnish.

Sand the wood bare with 60-80 grit sandpaper.

Sand the wood smooth working up to 180-220 grit sandpaper.

Wipe the wood clean with Mineral Spirits.

Apply first coat of Marine Wood Finish.

APPLICATION

- 1: Stir well, DO NOT SHAKE.
- 2: Thinning should not be necessary, but if desired up to 50% Mineral Spirits can be added for the first coat to seal the wood. Do not apply too thick or proper drying will not occur.
- 3: Allow proper drying time, dependent on temperature and humidity.
- 4: Sanding should not be necessary if coats are applied within 72 hours.
- 5: If sanding is necessary, sand lightly with 220 grit sandpaper, then wipe clean with Mineral Spirits.
- 6: Apply the next coat following steps 3 through 5 until the desired number of coats is built up.
- 7: Give a yearly maintenance coat of Marine Wood Finish, sand lightly with 220 grit sandpaper, wipe clean with Mineral Spirits
- 8: Sand lightly with 220 grit sandpaper, wipe clean with Mineral Spirits and apply maintenance coat

APPLICATION DATA:

Application Method: Brush, Roll and Tip
 Number of Coats: 2-3
 Film Thickness (per coat): 1-2 mils Dry (3 Wet)
 Application temp: 50-95°F
 Application humidity: 0-90%
 Dry Time (hours) "to touch": 8 Hours @ 90°F, 12 Hours @ 70°F, 18 Hours @ 50°F
 Dry Time (hours) "to overcoat": 16 Hours @ 90°F, 24 Hours @ 70°F, 36 Hours @ 50°F
 Coverage (sq/ft./gal): 250-300

PHYSICAL DATA

Vehicle type: Linseed Oil Alkyd
 Finish sheen/gloss: (Varies per finish)
 Components: One
 Solids (theoretical) +/- 2%:
 by weight: % 57%
 by volume: % 51%
 VOC: < grams/liter <364
 Flash Point: °F 81°