



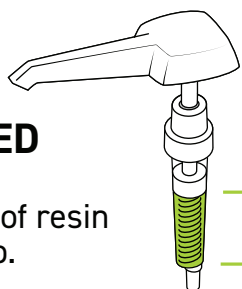
Traditional 5:1 Epoxy Pump Instructions

CALIBRATED DISPENSING PUMPS

Dispense **one full pump of Part A, Resin** and **one full pump of Part B, Hardener** for a perfect ratio!

UNSTICKERED PUMP

dispenses 20cc of resin per single pump.



20cc



STICKERED PUMP

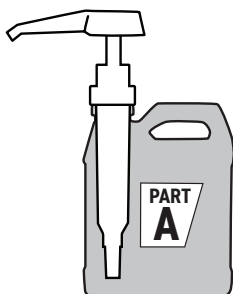
dispenses 4cc of hardener per single pump.

4cc

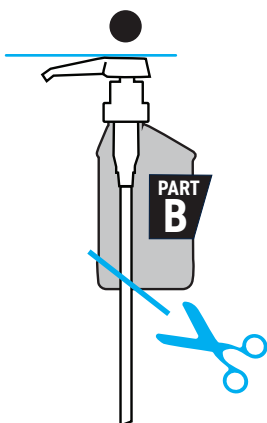
ONE PUMP OF RESIN + ONE PUMP OF HARDENER = CORRECT MIX

STEP 1: PUMP SET UP

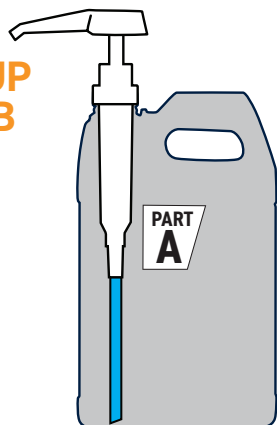
GROUP SIZE A



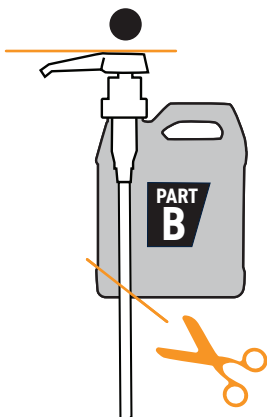
Discard tube



GROUP SIZE B



Insert tube



STICKERED TUBE CUTTING TEMPLATE

Place stickered pump directly over the pump illustration on the template. Select dashed cutting line for the Part B bottle in your kit. **Trim excess at a slight angle.** Insert into Part B pump bottle.



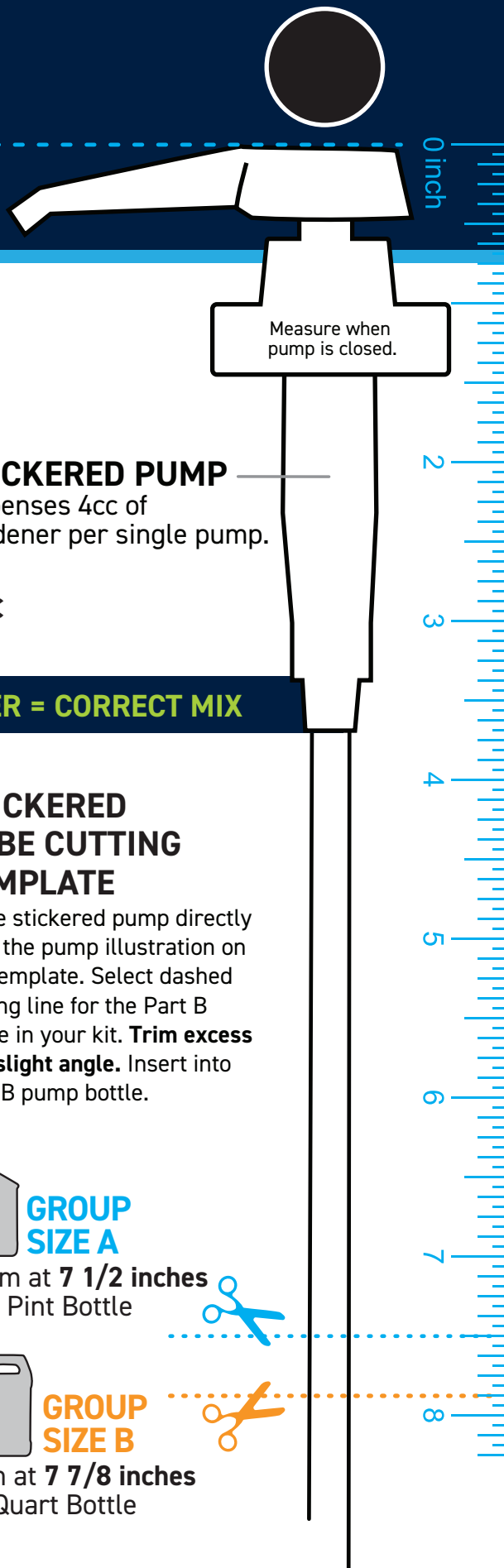
GROUP SIZE A

Trim at **7 1/2 inches** for Pint Bottle



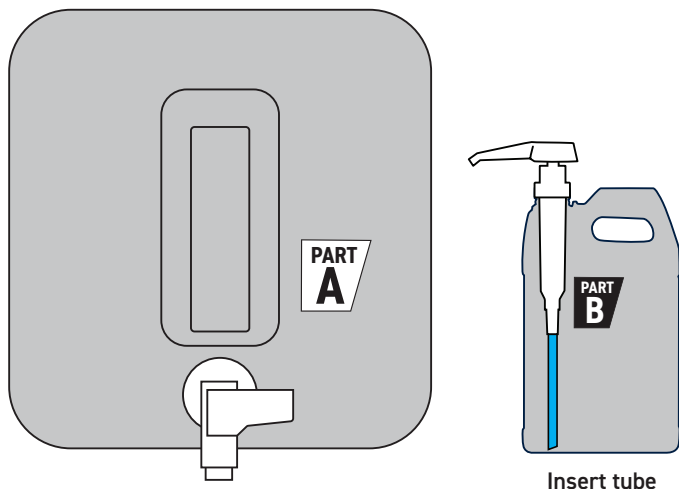
GROUP SIZE B

Trim at **7 7/8 inches** for Quart Bottle



PUMP SET UP

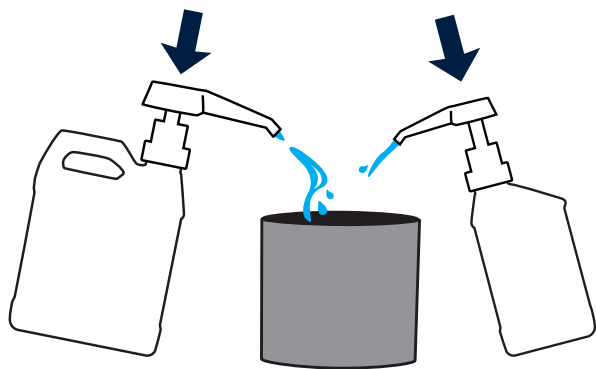
GROUP SIZE C



Includes a spigot in place of a pump for Part A.
Insert unstickered pump with extension tube attached into the bottle of Part B. Prime your pump.
The spigot is not calibrated. It releases a continuous flow of Part A. Use a TotalBoat Epoxy Mixing Cup to measure 5 Parts A, to 1 Part B by volume.

STEP 2: PRIME YOUR PUMPS

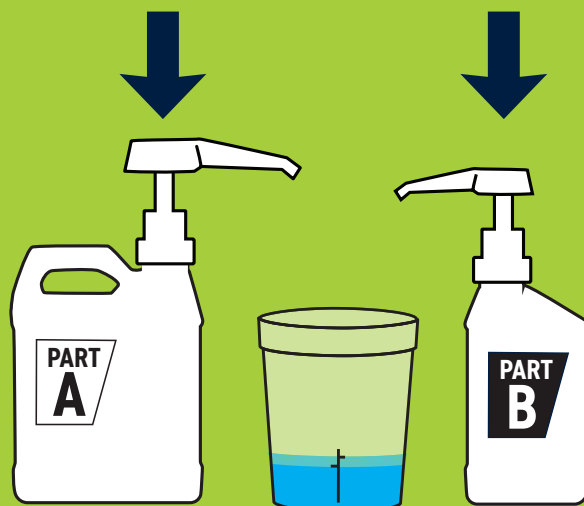
Twist the stickered pump to open the pump head.
Before dispensing, pump material into an appropriate waste container until you get a steady stream of liquid.
Mix waste material and dispose of it properly.



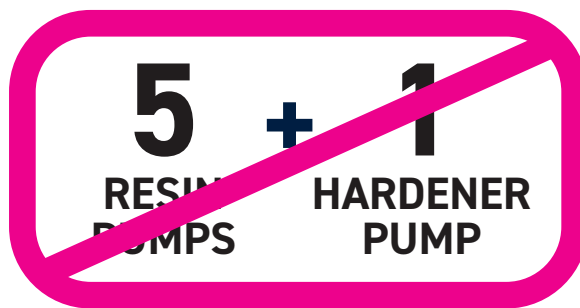
STEP 3: DISPENSE

Dispense an **equal number of resin and hardener pumps** into a clean, dry container that is appropriate for mixing epoxy.

ONE PUMP + ONE PUMP



= **CORRECT MIX**



STEP 4: MIX

Mix **THOROUGHLY** for 2-3 minutes. Take care to scrape the sides and bottom of the container to blend the mixture completely.

NOTE: MIX RATIO WITHOUT PUMPS

If you choose not to use the calibrated dispensing pumps, use a TotalBoat Epoxy Mixing Cup to measure 5 Parts A, to 1 Part B by volume.



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