

TOTAL BOAT SIGNATURE WOOD STAIN

- For furniture, trim, cabinetry, paneling, and interior woodworking projects
- Available in 10 classic colors
- Even coverage, fast drying for overcoating
- Penetrates deeply for rich tone
- 30-minute recoat window with oil-based finishes
- Compatible with all TotalBoat varnishes, finishes, and epoxy resins

TotalBoat Signature Wood Stains deliver consistent color and a lustrous finish across 10 classic colors—from tintable Natural to rich Spanish Oak. Use this premium line to enhance the grain and beauty of wooden furniture, trim, and other interior-use woodworking projects. These penetrating oil-based wood stains are easy to apply with excellent flow out and fast color saturation. Ready to topcoat in just 30 minutes with oil-based finishes. Safe to topcoat with TotalBoat varnishes, wood finishes, and epoxy resins for professional-grade results.

COLORS AVAILABLE: American Walnut, Dark Mahogany, Dark Walnut, Early American, Espresso, Natural, Pickling White, Provincial, Spanish Oak, Weathered Wood

CLEANUP: Use a rag to collect spillage. Clean up with TotalBoat Brushing Thinner 100, TotalBoat Spray Thinner 101, or Mineral Spirits.

COVERAGE: Up to 125 sq. ft. per quart — may vary based on the substrate's porosity and application method.

NUMBER OF COATS: 1 usually achieves full color for most applications. Additional coats may be applied.

APPLICATOIN METHODS: Brush, rag, spray
THINNER/REDUCER: Do not thin or dilute this product
COMPATIBLE SUBSTRATES: Compatible with all wood
species.

NOTE: Signature Wood Stain is not recommended for non-porous materials such as composites, epoxy metals, or other plastics, as it may not achieve the desired effect. Always perform a test sample to see if this product achieves the desired look.

COMPATIBLE TOPCOATS: Varnishes, polyurethanes, solvent- or water-based clear coat products, epoxy coatings, lacquers

PERSONAL SAFETY:

Always use proper Personal Protective Equipment when dispensing or using this product. Refer to the Safety Data

Sheet of the specific TotalBoat Signature Wood Stain color for more information.

DANGER!

RAGS, STEEL WOOL, OR WASTE MATERIALS SOAKED WITH THIS PRODUCT MAY SPONTANEOUSLY CATCH FIRE IF DISCARDED IMPROPERLY. IMMEDIATELY AFTER USE, PLACE RAGS, STEEL WOOL, OR WASTE IN A SEALED, WATER-FILLED METAL CONTAINER.

SURFACE PREPARATION:

- All substrates should be completely cleaned and free of any dirt, dust, grease, oil, water, wax, or any other substances.
- Completely remove all previous coatings Signature Wood Stain should only be applied to wood, or other porous surfaces that are not sealed or coated with any other materials.
- Sand wood substrates in the direction of the grain using 220- or 320-grit sandpaper.
- Remove all sanding residue.
- Wipe the surface clean with either a dry, clean, lint-free cotton rag or a rag lightly dampened with denatured alcohol. If wiped with alcohol, allow the surface to dry completely for at least 10-15 minutes before applying Signature Wood Stain.

NOTE: It is not recommended to apply Signature Wood Stain to non-porous substrates because the stain does not bond to the substrate, meaning that when a topcoat is applied, the stain will likely wipe away or smear. Always perform a test before applying to a non-porous substrate to see if it achieves the desired result.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

APPLICATION CONDITIONS:

- The ideal conditions for applying Signature Wood Stain is 70-80°F, less than 50% relative humidity, and good ventilation with some air movement.
- Signature Wood Stain can be applied at as low as to 50°F, however, the overcoat time may be dramatically longer.

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 Application at over 80°F may lead to much faster dry times, which may lead to uneven staining.

APPLICATION:

- Thoroughly shake or stir this product before use to ensure a consistent finish throughout the project.
- Do not thin Signature Wood Stain, regardless of application method.
- Custom colors can be achieved by blending different colors of Signature Wood Stain.
- For most applications, 1 coat will provide sufficient depth and richness. When desired, a second coat can be applied once the previous coat has dried completely.
- All colors of Signature Wood Stain can be blended with the Natural finish Signature Wood Stain to reduce the intensity of their color.

IMPORTANT: Do NOT mix Signature Wood Stain into any varnish, wood finish, or epoxy products.

- Apply a thin, even coat across the entire surface, working in the direction of the grain to ensure the most consistent finish.
- Use a clean cotton rag to wipe off any remaining stain that hasn't absorbed within 1-2 minutes of being applied. Wipe in the direction of the grain. Do not allow the excess stain to become tacky or dry.

APPLICATION METHODS:

- Apply by brush, rag, or spray.
- When applying by brush, use a natural or China bristle brush for best results.

TOPCOATING SIGNATURE WOOD STAIN:

- TotalBoat Pigment Signature Wood Stain is not designed as a finish material. It should always be overcoated with a compatible topcoat.
- Varnishes, polyurethanes, solvent- or water-based clear coat products, epoxy coatings, or lacquers can be applied directly to completely dried Signature Wood Stain.
- Do not sand the stained wood before applying topcoats.
 Apply the desired topcoat directly to the Signature Wood Stain.
- Allow Signature Wood Stain to dry for 30-45 minutes before applying solvent-based coatings, or a minimum of 24 hours of dry time before applying water-based or epoxy-based coatings.

PRODUCT STORAGE:

- Store with the lid secured on tightly and store in a cool, dry, well-ventilated place. Store locked up, away from heat, sparks, heat sources, or other sources of ignition. Do not store near combustible items.
- Keep out of reach of children.

SHELF LIFE:

 Under proper storage conditions, the shelf life of Signature Wood Stain is a minimum of 1 year. Under most circumstances, with proper product storage this product should perform as specified for much longer.

PRODUCT DATA:

Components: One (not designed for use as a

standalone product)

Consistency: Low viscosity liquid

Unit of Measure: Quart

Cleanup Solvent: TotalBoat Brushing Thinner 100,

TotalBoat Spray Thinner 101, or

Mineral Spirits

Colors: American Walnut, Dark Mahogany,

Dark Walnut, Early American, Espresso, Natural, Pickling White, Provincial, Spanish Oak, Weathered

Wood

Coverage: 125 sq. ft. per quart (not accounting

for wood porosity and wasted material from the application

process)

Density: 0.85-1.0 at 77°F (varies by color)

Viscosity Range: 12-17 Zahn #2 at 77°F VOC Content: Less than 550g/L

Flash Point: 100°F

Application Temperature: 70-80°F and less than 50% relative

humidity (ideal conditions)