

# **How to Make Epoxy Coasters**

Even if you've never used epoxy before, you'll find it easy to follow these simple steps to create your own unique coasters that are sure to be conversation pieces!



#### What You'll Need:

- TotalBoat Epoxy Coasters Project Kit featuring TotalBoat Artist Resin
- Protective Equiptment (gloves & glasses)
- Plastic sheeting or a silicone mat, to catch drips
- (Optional) Decorative items to embed in your coasters.









#### STEP 1 - GET EVERYTHING READY

Lay out your molds and materials.

Be sure your work surface is level.

If your work area isn't well ventilated, wear a halfface respirator with vapor cartridges.

Safety glasses, gloves, and an apron are recommended to protect your eyes, hands and clothes.







#### STEP 2 - MIX RESIN & HARDENER

Measure 1 part resin to 1 part hardener, by volume.

Stir slowly for at least 3 minutes, scraping the sides of the cup. Stir, and stir some more to mix both components completely.





#### **STEP 3 - ADD PIGMENTS**

If desired, use the included alcohol ink and mica powder pigments to add color.

Mix alcohol inks in now or drip after you pour for unique effects.

Mix the Mica Powders in now or dust the molds with them before you pour to emphasize areas.

Remember, a little pigment goes a long way!

### STEP 4 - POUR & EMBED

Now's the time to embed any objects, such as small crystals or pieces of sea glass.

Pour the mixed epoxy into the coaster molds

Slow and steady pouring reduces air bubbles.







## **STEP 5 - POP BUBBLES**

To pop bubbles, wave a heat gun back and forth above the surface.

The heat helps bring bubbles to the surface for quick removal.

# STEP 6 - DEMOLD YOUR COASTER

Wait 24 hours for the epoxy to harden.

Remove the coaster by peeling back the mold, and you're finished!

