



SAFETY DATA SHEET

HexForce Carbon Fabric

1. Identification

Product identifier

Product name HexForce Carbon Fabric

Product number 20584US-2

Synonyms; trade names Woven Carbon Fabric wth various types of Sized or Unsized Carbon Fibers

Recommended use of the chemical and restrictions on use

Application Formulated product for Aerospace, Industrial and Wind Energy applications

Details of the supplier of the safety data sheet

Supplier Hexcel Reinforcements
1913 N. King Street
Seguin
TX 78155
USA
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Fax: ++ 830 379 9544

Contact Person 11711 Dublin Blvd, Dublin, California, USA. ++925 551 4900

Emergency telephone number

Emergency telephone To be used only for advice on chemical emergencies, spillages, fires or First Aid:
For emergencies in US/Canada: CHEMTREC – 800 424 9300
For emergencies in rest of the world: CARECHEM24 - +44 (0) 1235 239 670

2. Hazard(s) identification

Classification of the substance or mixture

OSHA Regulatory Status This Product is Not Hazardous under the OSHA Hazard Communication Standard.

Physical hazards Combustible Dust - USH01

Health hazards Not Classified

Environmental hazards Not Classified

Physicochemical Physical: Carbon fiber contained in some products is electrically conductive.

Label elements

Signal word Warning

Hazard statements USH01 May form combustible dust concentrations in air

Other hazards

Warning! This may cause mild, temporary mechanical eye and skin irritation.

Hazards not otherwise classified (HNOC) Fine dust clouds may form explosive mixtures with air.

HexForce Carbon Fabric

3. Composition/information on ingredients

Mixtures

Composition comments Graphite (carbon) synthetic fibers, filament diameter > 4um:

4. First-aid measures

Description of first aid measures

Inhalation	With any sign of respiratory distress, affected persons should be taken into fresh air, and made to rest while medical attention is sought.
Ingestion	If fiber from the product is ingested, immediately rinse mouth repeatedly with water. If swallowing has occurred, do not induce vomiting. If requested, give affected person sips of water. Seek medical attention.
Skin Contact	In case of contact with the product or the cured product dust or particulates, immediately wash skin with mild soap and water. Use a washcloth to help remove fibers. To avoid further irritation, do not scratch irritated areas. Rubbing or scratching may force the fibers into the skin. Get medical attention immediately if the irritation persists.
Eye contact	Contamination by fiber should be removed by flushing with water for at least 15 minutes. Seek medical attention if irritation persists.

Indication of immediate medical attention and special treatment needed

Notes for the doctor No specific recommendations. If in doubt, get medical attention promptly.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with foam, carbon dioxide, dry powder or water fog.

Special hazards arising from the substance or mixture

Specific hazards Carbon fibers contained in some products are electrically conductive and if released during combustion may present a hazard to unprotected electrical apparatus.

Advice for firefighters

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing.

Environmental precautions

Environmental precautions Due to the physical nature of this product, environmental release to drains and water courses is not possible.

Methods and material for containment and cleaning up

Methods for cleaning up Clean up material and put into a suitable container and dispose of properly (See Section 13).

7. Handling and storage

Precautions for safe handling

Usage precautions Storage: Keep container tightly closed and dry.

Conditions for safe storage, including any incompatibilities

HexForce Carbon Fabric

Storage precautions Store in tightly-closed, original container. Keep container dry.

8. Exposure Controls/personal protection

Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate ventilation.

Eye/face protection

Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible.

Hand protection

It is recommended that gloves are made of the following material: Polyvinyl chloride (PVC). Rubber (natural, latex).

Other skin and body protection

Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures

Wash hands at the end of each work shift and before eating, smoking and using the toilet.

Respiratory protection

Wear a suitable dust mask.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Black colored fiber
Color	Black.
Odor	No characteristic odor.
Melting point	6512 F / 3600 C°C
Solubility(ies)	Not relevant due to the physical form of this product.

HexForce Carbon Fabric

10. Stability and reactivity

Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not occur under normal conditions of use.
Conditions to avoid	Avoid heat, flames and other sources of ignition.
Materials to avoid	Strong oxidizing agents.
Hazardous decomposition products	Does not decompose when used and stored as recommended. In an emergency situation leading to elevated temperature, there may be release of toxic gases and vapors. The products of combustion and decomposition will depend on other materials present in the fire and the actual conditions of the fire.

11. Toxicological information

Information on toxicological effects

Toxicological effects	There is no toxicological data for the final product.
Other health effects	The components present in this material at concentrations equal to or greater than 0.1% are not listed or regulated by IARC, NTP, OSHA or ACGIH as a carcinogen.
Inhalation	May cause irritation to the upper respiratory tract. Vapor or fumes generated from exposing this product to elevated temperatures may cause irritation to the respiratory tract. Dust or particulate from machining, grinding or sawing the cured product may cause irritation to the upper respiratory tract.
Ingestion	None expected under normal conditions of use. Ingestion is not an expected route of industrial exposure.
Skin Contact	Contact may cause mechanical irritation, skin redness, itching and drying of the skin. Prolonged or repeated contact may cause allergic skin reaction, dermatitis and possible sensitization.
Eye contact	May cause mechanical irritation. Vapor or fumes generated from exposing the product to elevated temperatures may cause irritation. Dust or particulate from the product or from machining, grinding or sawing the product may cause mechanical irritation.
Medical considerations	Preexisting eye, skin or respiratory disorders may be aggravated by contact and/or exposure to the product, the vapor or fumes generated from heating the product or to the dust or particulate from machining, grinding or sawing the cured product.

12. Ecological Information

Ecotoxicity	No ecological data has been determined on the total product.
<u>Persistence and degradability</u>	
Persistence and degradability	Not relevant due to the physical form of this product.
<u>Bioaccumulative potential</u>	
Bio-Accumulative Potential	Not relevant due to the physical form of this product.
<u>Mobility in soil</u>	
Mobility	Not relevant due to the physical form of this product.

HexForce Carbon Fabric

13. Disposal considerations

Waste treatment methods

General information

Materials for disposal should be placed in appropriate sealed containers to avoid potential human and environmental exposure. It is the responsibility of the generator to comply with all federal, state, provincial and local laws and regulations. We recommend that you contact an appropriate waste disposal contractor and environmental agency for relevant laws and regulations. Under the U.S., Resource Conservation and Recovery Act (RCRA), it is the responsibility of the user of the product to determine at the time of disposal, whether the product meets relevant waste classification and to assure proper disposal.

Disposal methods

Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority. For products containing carbon fiber, it is possible to recycle the carbon component.

14. Transport information

General

Not regulated.

UN Number

This product is not dangerous to transport.

UN proper shipping name

This product is not dangerous to transport.

Transport hazard class(es)

This product is not dangerous to transport.

Packing group

This product is not dangerous to transport.

Environmental hazards

Environmentally Hazardous Substance

No.

15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

Not listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

Not listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

Not listed.

SARA 313 Emission Reporting

Not listed

RCRA

RCRA Information: Currently, the product is not listed in the federal hazardous waste regulation 40 CFR, Part 261.33, paragraphs (E) or (F), ie. chemical products that are considered hazardous if they become waste. State or local hazardous waste regulations may also apply if they are different from the federal regulation. It is the responsibility of the user of the product to determine at the time of disposal, whether the product meets relevant waste classification and to assure proper disposal.

HexForce Carbon Fabric

SARA (311/312) Hazard Categories

Not listed

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

Inventories

US - TSCA

This product is an article as defined by TSCA and is not required to be listed in the TSCA inventory.

US - TSCA 12(b) Export Notification

No.

16. Other information

Abbreviations and acronyms used in the safety data sheet	ACGIH American Conference of Industrial Hygienists ATE Acute Toxicity Estimate CAS# Chemical Abstracts Service Number CERCLA Comprehensive Environmental Response, Compensation, and Liability Act DOT Department of Transportation EmS Emergency Response Procedures for Ships Carrying Dangerous Goods EPA Environmental Protection Agency GHS Global Harmonized System HMIS Hazardous Materials Identification System, IATA International Air Transport Association ICAO International Civil Aviation Organization IMDG International Maritime Dangerous Goods Kow Octanol-water partition coefficient LC50 Lethal concentration to 50% of a test population LD50 Lethal dose to 50% of a test population n.o.s. Not otherwise specified OSHA Occupational Safety and Health Administration PBT Persistent, Bioaccumulative and Toxic substance PNEC Predicted No Effect Concentration PPE Personal Protection Equipment RCRA Resource Conservation and Recovery Act SADT Self-accelerating decomposition temperature SARA Superfund Admendments and Reauthorization Act STOT Specific Target Organ Toxicity (STOT) RE Repeated Exposure (STOT) SE Single Exposure TSCA Toxic Substance Control Act UN United Nations VOC Volatile Organic Compound WHMIS Workplace Hazardous Materials Information System
General information	When present in the product, airborne carbon fibers or dust may create electrical short-circuits which could result in damage to or malfunctioning of electrical equipment.
Issued by	U.S.A. Product Stewardship department
Revision date	5/1/2015
Revision	0
Hazard statements in full	USH01 May form combustible dust concentrations in air
ACA HMIS Health rating.	Slight hazard. (1)
ACA HMIS Physical hazard rating.	Normally stable. (0)
ACA HMIS Personal protection rating.	F
ACA HMIS Flammability rating.	Will not burn. (0)

HexForce Carbon Fabric

Wherever such words or phrases as "hazardous," "toxic," "carcinogen," etc. appear herein, they are used as a defined or described under state employee right-to-know laws, Federal OSHA laws or the direct sources for these laws such as the International Agency for Research on Cancer (IARC), the National Toxicology Program (NTP), etc. The use of such words or phrases should not be taken to mean that we deem or imply any substance or exposure to be toxic, hazardous or otherwise harmful. Any exposure can only be understood within the entire context of its occurrence, which includes such factors as the substance's characteristics as defined in the SDS, amount and duration of exposures, other chemicals present and preexisting individual differences in response to the exposure. The data provided in this SDS is based on the information received from our raw material suppliers and other sources believed to be reliable. We are supplying you this data solely in compliance with the Federal OSHA Hazard Communication Standard, 29 CFR 1910.1200 and the Federal and State laws as described in Section 15: Regulatory Information. The information contained in this SDS is proprietary and confidential to Hexcel Corporation. This SDS and the information in it are not to be used for purposes other than compliance with the Federal OSHA Hazard Communication Standard. If you have received this SDS from any other source than Hexcel Corporation or its authorized agent, the information contained in it may have been modified from the original document and it may not be the most current revision. Liability, if any, for use of this product is limited to the terms contained in our sale terms and conditions. We do not in any way warrant (expressed or implied, including any implied warranty for merchantability or fitness for a particular purpose) the data contained or the product described in this SDS. Additionally, we do not warrant that the product will not infringe any patent or other proprietary or property rights of others.