



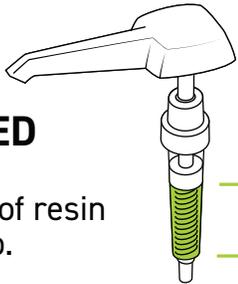
# Traditional Epoxy Pump Instructions

## CALIBRATED DISPENSING PUMPS

Dispense one full pump of Part A, Resin and one full pump of Part B, Hardener for a perfect ratio!

### UNSTICKERED PUMP

dispenses 20cc of resin per single pump.



20cc



### STICKERED PUMP

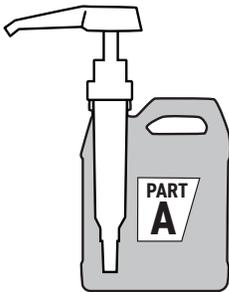
dispenses 4cc of hardener per single pump.

4cc

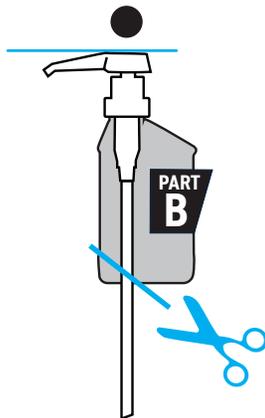
ONE PUMP OF RESIN + ONE PUMP OF HARDENER = CORRECT MIX

## STEP 1: PUMP SET UP

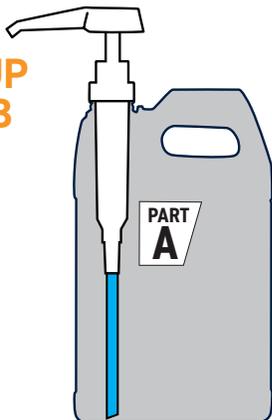
### GROUP SIZE A



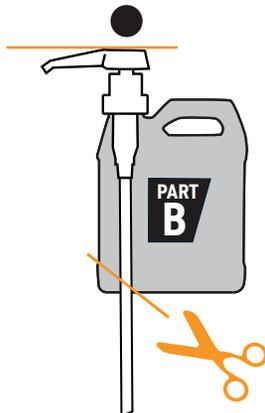
Discard tube



### GROUP SIZE B



Insert tube



## STICKERED TUBE CUTTING TEMPLATE

Place stickered pump directly over the pump illustration on the template. Select dashed cutting line for the Part B bottle in your kit. **Trim excess at a slight angle.** Insert into Part B pump bottle.



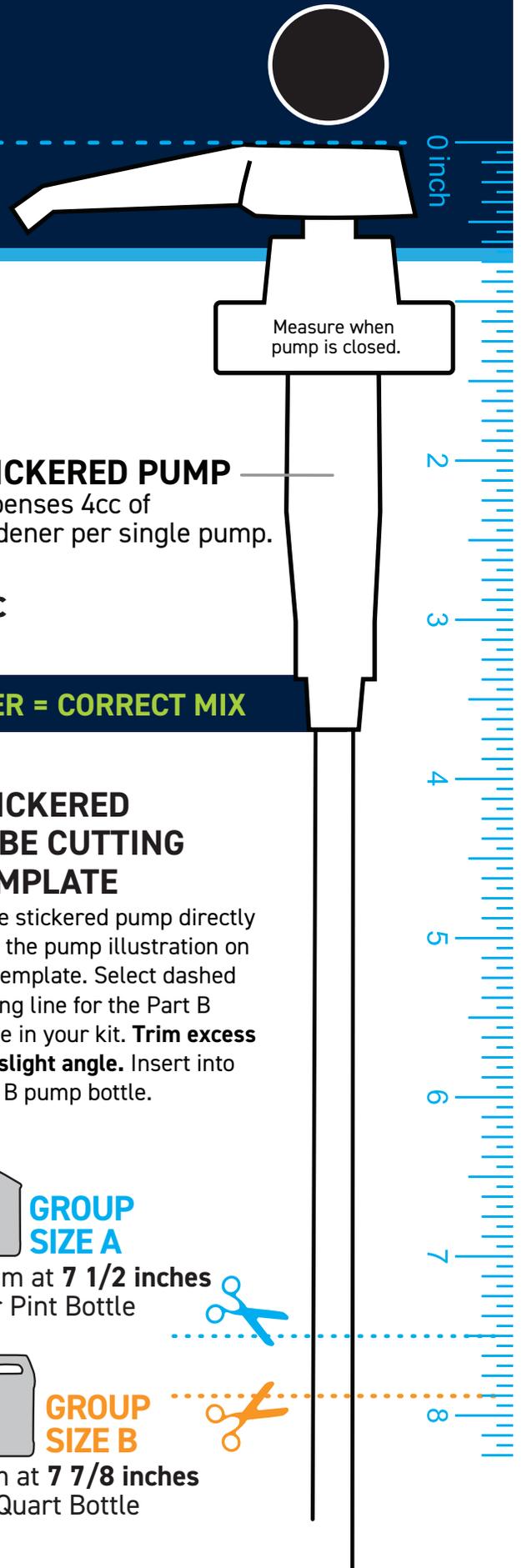
### GROUP SIZE A

Trim at **7 1/2 inches** for Pint Bottle



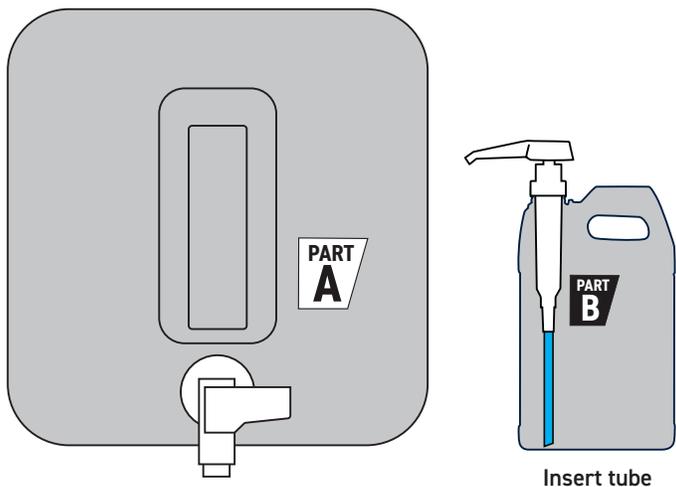
### GROUP SIZE B

Trim at **7 7/8 inches** for Quart Bottle



## PUMP SET UP

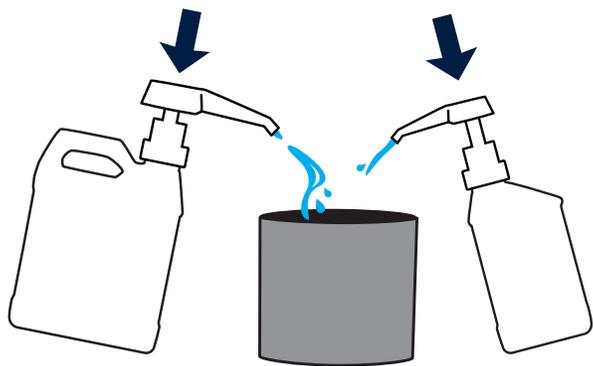
### GROUP SIZE C



Includes a spigot in place of a pump for Part A. Insert unstickered pump with extension tube attached into the bottle of Part B. Prime your pump. The spigot is not calibrated. It releases a continuous flow of Part A. Use a TotalBoat Epoxy Mixing Cup to measure 5 Parts A, to 1 Part B by volume.

## STEP 2: PRIME YOUR PUMPS

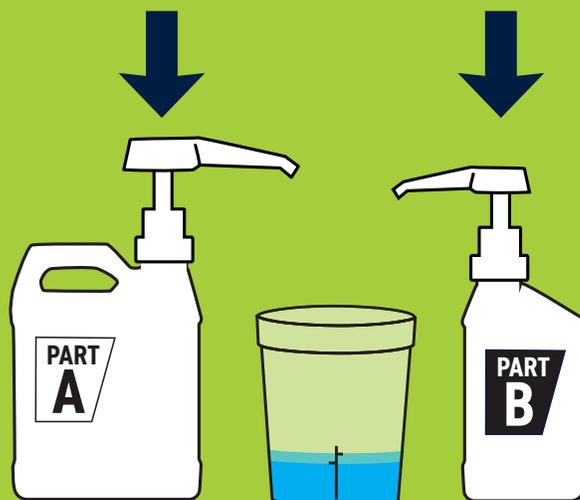
Twist the stickered pump to open the pump head. Before dispensing, pump material into an appropriate waste container until you get a steady stream of liquid. Mix waste material and dispose of it properly.



## STEP 3: DISPENSE

Dispense an **equal number of resin and hardener pumps** into a clean, dry container that is appropriate for mixing epoxy.

### ONE PUMP + ONE PUMP



= **CORRECT MIX**



## STEP 4: MIX

Mix **THOROUGHLY** for 2-3 minutes. Take care to scrape the sides and bottom of the container to blend the mixture completely.

### NOTE: MIX RATIO WITHOUT PUMPS

If you choose not to use the calibrated dispensing pumps, use a TotalBoat Epoxy Mixing Cup to measure 5 Parts A, to 1 Part B by volume.



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