



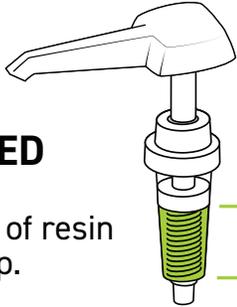
High Performance Epoxy Pump Instructions

CALIBRATED DISPENSING PUMPS

Dispense one full pump of Part A, Resin and one full pump of Part B, Hardener for a perfect ratio!

UNSTICKERED PUMP

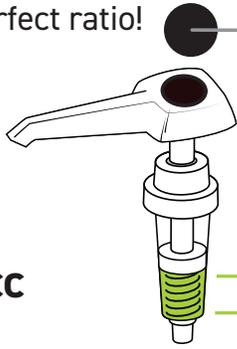
dispenses 20cc of resin per single pump.



20cc

STICKERED PUMP

dispenses 10cc of hardener per single pump action.



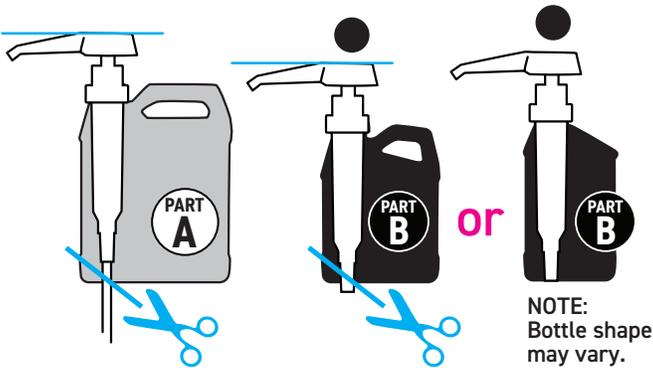
10cc

Place pump directly over illustration.

ONE PUMP OF RESIN + ONE PUMP OF HARDENER = CORRECT MIX

STEP 1: PUMP SET UP

GROUP SIZE A • 1.5 QT. Kit



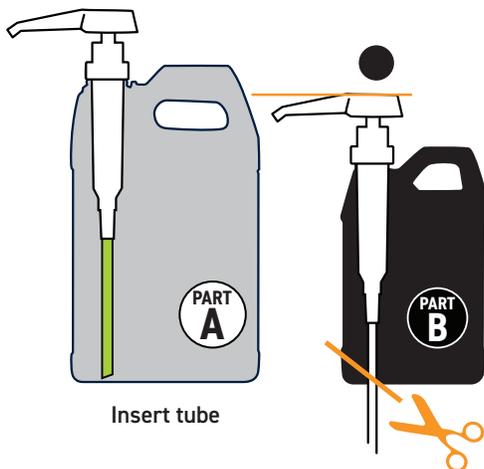
PUMP TUBE CUTTING TEMPLATE

Place pumps directly over the pump illustration. Select dashed cutting line for each bottle in your kit. **Trim excess at a slight angle.** Insert pump in bottle.

GROUP SIZE A Part A, Resin
Trim at **9 1/4 inches** for Quart Bottle

GROUP SIZE A Part B, Hardener
Trim pump at **8 1/4 inches** for the jug style Pint Bottle

GROUP SIZE B • 1.5 GAL. Kit

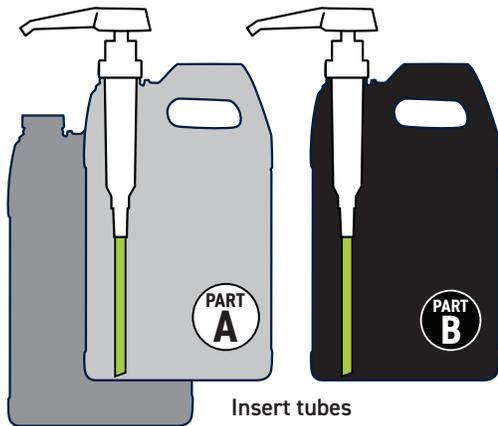


GROUP SIZE B Part B, Hardener
Trim at **10 1/2 inches** for 64 U.S. FL. OZ. (1.89L)



STEP 1: PUMP SET UP (CONT.)

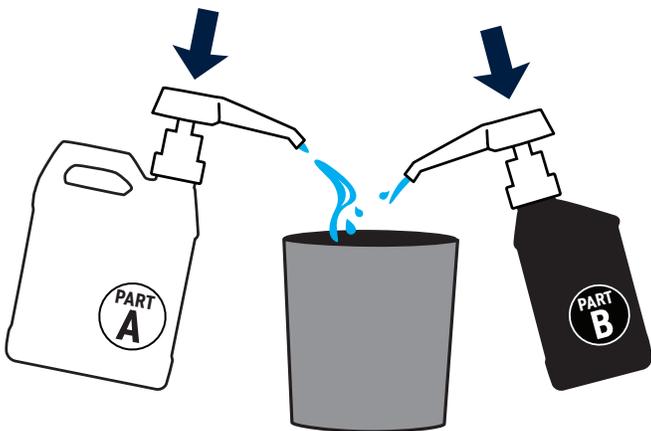
GROUP SIZE C • 3 Gallon Kit



Insert unstickered pump with extension tube attached into the bottle of Part A. Save and reuse when Part A bottle is depleted. Insert stickered pump with extension tube attached into Part B bottle. No need to trim tubes.

STEP 2: PRIME YOUR PUMPS

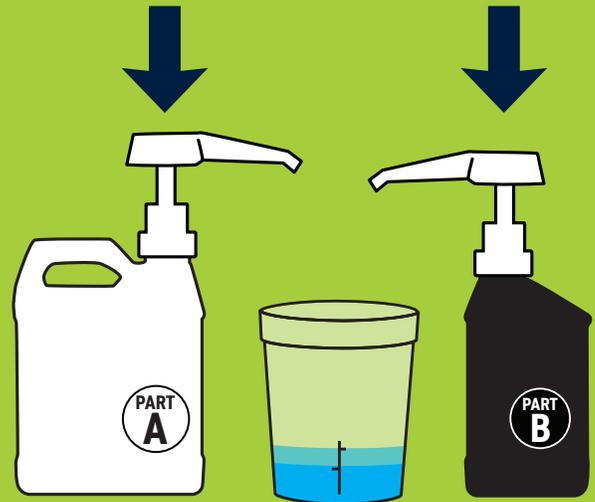
Twist the stickered pump to open the pump head. Before dispensing, pump material into an appropriate waste container until you get a steady stream of liquid. Mix waste material and dispose of it properly.



STEP 3: DISPENSE

Dispense an **equal number of resin and hardener pumps** into a clean, dry container that is appropriate for mixing epoxy.

ONE PUMP + ONE PUMP



= CORRECT MIX



STEP 4: MIX

Mix **THOROUGHLY** for 2-3 minutes. Take care to scrape the sides and bottom of the container to blend the mixture completely.

NOTE: MIX RATIO WITHOUT PUMPS

If you choose not to use the calibrated dispensing pumps, use a TotalBoat Epoxy Mixing Cup to measure 2 Parts A: 1 Part B by volume.



VISIT
TOTALBOAT.COM
for special offers,
tips, and tricks.