



TOTALBOAT WOOD HONEY

- Protective finishing oil beautifies and enhances wood grain on interior wood surfaces
- Non-toxic, food-safe and water-resistant
- Easy to apply, easy to maintain
- Works well as a friction polish, on or off the lathe
- No VOCs, no solvents, low odor, ideal for indoor use

TotalBoat Wood Honey finishing oil for woodworkers, woodturners, and makers imparts a beautiful, natural-looking, low-sheen finish on DIY wood furniture, cutting boards, table tops, bar tops, counter tops, bowls, knife handles, pens and more. This special blend of oil and wax brings out the wood grain the second you apply it, and the finish gets deeper and richer with multiple coats. Easy to use - just wipe it on, wait, wipe it off, and repeat till the luster and grain looks just right!

CLEANER/SURFACE PREPARATION: TotalBoat Teak Cleaner, wood bleach, denatured alcohol

CLEANUP: Absorb any spillage with a rag, and clean up with a detergent soap and water. Dispose of any rags appropriately, as described below.

APPLICATION TOOLS/MATERIALS: Clean rags or ultra-fine Scotch-Brite® pads are the most common method to apply the product. Ideally, one rag would be used to apply the product, while multiple rags may be required to wipe off any extra after application.

PRODUCT USES: Protective wood finish, food-safe wood finish, friction polish for wood

SUBSTRATES: Wood - TotalBoat Wood Honey is designed for use as a finish coat that is applied directly to wood substrates.

EXTREMELY IMPORTANT! Rags, Scotch-Brite pads, or waste materials soaked with TotalBoat Wood Honey may spontaneously catch fire if discarded improperly. Immediately after use, place rags,

steel wool, or waste in a sealed, water-filled metal container.

SURFACE PREPARATION: Wood substrates should be dry and clean. Use an appropriate wood cleaner to remove any deep stains or grease stains. Perform any necessary wood cleaning before sanding the wood, as sanding will drive any dirt or contaminants deeper into the wood. Once cleaned, sand the surface smooth with 180-320 grit sandpaper, in the direction of the grain, or by using a DA sander. Remove all sanding residue and wipe the surface clean with a rag dampened with denatured alcohol, and allow the wood to dry completely.

APPLICATION: Prior to use, shake TotalBoat Wood Honey thoroughly for 2-3 minutes. The most common application method is to pour a small amount of Wood Honey onto the surface and to spread the material with a clean cotton rag or Scotch-Brite pad (only use the ultra-fine pads, which are gray in color). Work the Wood Honey into the wood in a circular motion. Only dispense a small amount at a time, as needed, as this product will cover a lot of surface area. Avoid wiping the material too thinly on the surface, as it needs to soak into the wood substrate. Apply an even, thin film on the wood surface and allow it to sit for 10-20 minutes. Using a clean, dry cotton rag, wipe the surface and remove any extra material. Wait 20 minutes and reapply Wood Honey, in the same fashion, and remove the extra material after. Wood Honey will dry slowly, and will appear tack free after 3-4 days. Allow the wood to sit for a minimum of 5-7 days prior to use, at 50°F or warmer.

APPLICATION HINT: The application of this product may raise the grain of the wood. If the grain has been raised after the first application of the product, wait 3-5 days after application for the oil to polymerize and lightly sand the surface in the direction of the grain with 320-400 grit sandpaper. Remove any sanding residue with a clean, lint-free cloth. Do not use solvents or damp materials to



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wipe the surface. Compressed air can also be used to remove sanding residue. Apply another coat of Wood Honey and wait 5-7 days for full use.

MAINTENANCE: Clean the surface with mild cleaners, do not use heavy-duty cleaners or scrub hard. Wood Honey may need an occasional maintenance coat. The frequency of applying maintenance coats is dictated by the application and the desired finish. No sanding is required before reapplying, but a light sanding can be performed if a smoother finish is desired.

APPLICATION DATA:	
Application Method:	Rag, Scotch-Brite pad (ultra-fine ONLY)
Product	Liquid
Consistency:	2-4 hours - material will begin to thicken
Pot Life:	5-7 days for full use
Cure Time:	80-100 first coat, 100-125 second coat
Coverage (sq. ft./8 oz. bottle):	-This will vary by wood species, and does not account for any material that is wasted in the application process
Application Temperature:	50-95°F, 0-90% RH
Wood Moisture Content:	<15% is ideal, but not required
Coats Required:	2 (bare wood) 1-2 (maintenance)

PHYSICAL DATA:	
Components:	One
Storage:	A cool, dry place, with the lid closed tightly
Units of Measure:	8 fl. oz., 16 fl. oz.
VOC Content:	0 g/L
Food Safe:	Yes - once cured
Material Color:	Yellow
Finish:	Oil finish, low sheen. **
Maximum Useful Temperature:	140-150°F (185-190°F, for very brief periods)

**This product may impart a very slight amber color if it is applied to white, or clear surfaces. Always test to make sure this product achieves the desired finish.